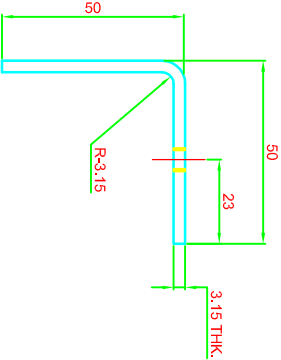
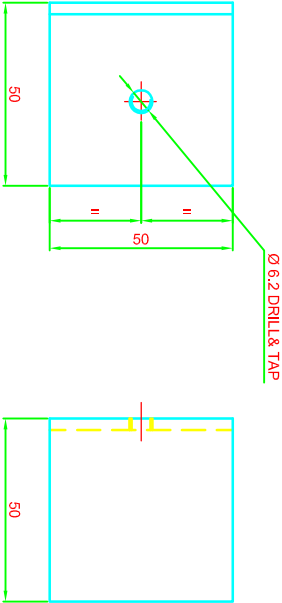


DRG. No.

849-21218



ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION
1	R101502315	ANGLE L=95 x 50 x 3.15 THK. IRSM-41-97,Gr-1	

MEMU -3 PHASE (DMC)

APPROVED	<i>W.G. Subrami</i>	14/01/20				MATERIAL	SCALE
CHECKED	<i>Shashma</i>	14/01/20					
DRAWN	<i>Vignany</i>	14/01/20	849	849-21601	1		1 : 2
TRACED			MODEL	NEXT ASSEMBLY	QTY.	REF. DRG.	
STANDARDS			MATERIAL CODE				
BEML LIMITED			TITLE		ANGLE		
PRODUCT DESIGN					DRG.No. 849-21218		
BEML BANGALORE COMPLEX					SHEET 1 OF 1		
					ALT.		

GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF:RD-227	3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244											
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000	8000		
TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			